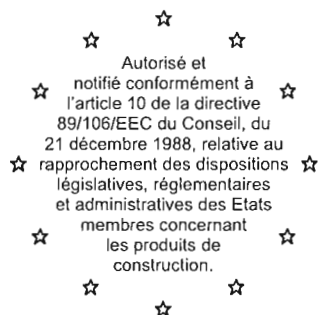


## Centre Scientifique et Technique du Bâtiment

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**CSTB**  
le futur en construction

**MEMBRE DE L'EOTA**

## European Technical Approval

## ETA-08/0378

(English language translation, the original version is in French language)

Nom commercial :

**Trade name:**

**Powers Injection System AC150-PRO**

Titulaire :

**Holder of approval:**

**Powers Fasteners Europe BV**

**Westrak 208**

**1771 SV Wieringerwerf**

**Nederland**

Type générique et utilisation prévue du  
produit de construction :

**Generic type and use of  
construction product:**

Cheville à scellement de type "à injection" pour fixation dans le  
béton non fissuré M8, M10, M12 et M16.

**Bonded injection type anchor for use in non cracked  
concrete: sizes M8, M10, M12 and M16**

Validité du :

au :

**Validity from / to:**

**10/08/2009**

**28/01/2014**

Usine de fabrication :

**Manufacturing plant:**

**Plant n°1**

**Plant n°2**

Le présent Agrément technique européen  
contient :

**This European Technical Approval  
contains:**

19 pages incluant 10 annexes faisant partie intégrante du  
document.

**19 pages including 10 annexes which form an integral part  
of the document.**

This European Technical Approval replaces ETA-08/0378 with validity from 28/01/2009 to 28/01/2014

Cet Agrément Technique Européen remplace l'Agrément ETA-08/0378 valide du 28/01/2009 to 28/01/2014



Organisation pour l'Agrément Technique Européen

European Organisation for Technical Approvals

## I LEGAL BASES AND GENERAL CONDITIONS

1. This European Technical Approval is issued by the Centre Scientifique et Technique du Bâtiment in accordance with:

- Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products<sup>1</sup>, modified by the Council Directive 93/68/EEC of 22 July 1993<sup>2</sup>;
- Décret n°92-647 du 8 juillet 1992<sup>3</sup> concernant l'aptitude à l'usage des produits de construction;
- Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex of Commission Decision 94/23/EC<sup>4</sup>;
- Guideline for European Technical Approval of « Metal Anchors for use in Concrete » ETAG 001, edition 1997, Part 1 « Anchors in general » and Part 5 « Bonded anchors ».

2. The Centre Scientifique et Technique du Bâtiment is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant (for example concerning the fulfilment of assumptions made in this European Technical Approval with regard to manufacturing). Nevertheless, the responsibility for the conformity of the products with the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.

3. This European Technical Approval is not to be transferred to manufacturers or agents of manufacturer other than those indicated on page 1; or manufacturing plants other than those indicated on page 1 of this European Technical Approval.

4. This European Technical Approval may be withdrawn by the Centre Scientifique et Technique du Bâtiment pursuant to Article 5 (1) of the Council Directive 89/106/EEC.

5. Reproduction of this European Technical Approval including transmission by electronic means shall be in full. However, partial reproduction can be made with the written consent of the Centre Scientifique et Technique du Bâtiment. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European Technical Approval.

6. The European Technical Approval is issued by the approval body in its official language. This version corresponds to the version circulated within EOTA. Translations into other languages have to be designated as such.

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1 Official Journal of the European Communities n°L 40, 11.2.1989, p. 12

2 Official Journal of the European Communities n°L 220, 30.8.1993, p. 1

3 Journal officiel de la République française du 14 juillet 1992

4 Official Journal of the European Communities n°L 17, 20.1.1994, p. 34

## II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

### 1 Definition of product and intended use

#### 1.1. Definition of product

The Powers AC150-PRO adhesive system is a bonded anchor system (injection type) consisting of an adhesive cartridge with Powers injection adhesive AC150-PRO and a threaded rod with hexagon nut and washer in sizes M8 to M16.

The standard threaded rod can be made of zinc plated carbon steel, stainless steel, or high corrosion resistant stainless steel.

The standard threaded rod is placed into a rotary/percussion drilled hole previously injected with a two components injection adhesive using a dispenser fitted with a special static mixing nozzle.

The standard threaded rod is inserted into the adhesive resin with a slow and slight twisting motion. The threaded rod may be used with a flat tip end, a one side 45° chamfer or with a two sides 45° chamfer.

The mortar cartridges are available in different sizes (385 ml, 585ml and 1400ml).

The anchor is intended to be used with embedment depth from 4 diameters to 12 diameters.

For the installed anchor see Figure given in Annex 1.

#### 1.2. Intended use

The anchor is intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 of Council Directive 89/106/EEC shall be fulfilled and failure of anchorages made with these products would compromise the stability of the works, cause risk to human life and/or lead to considerable economic consequences. Safety in case of fire (Essential Requirement 2) is not covered in this ETA. The anchor is to be used only for anchorages subject to static or quasi-static loading in reinforced or unreinforced normal weight concrete of strength classes C 20/25 at minimum and C50/60 at most according to EN 206-1: 2000-12. It may be anchored in non-cracked concrete only.

**The anchors with zinc plated carbon steel threaded rod** may only be used in concrete subject to dry internal conditions.

**The anchors with stainless steel threaded rod A4** may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure (including industrial and marine environment), or exposure in permanently damp internal conditions, if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

**The anchors with high corrosion resistant stainless steel threaded rod (HCR)** may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure, in permanently damp internal conditions or in other particular aggressive conditions. Such particular conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

The anchor may be installed in dry or wet concrete or in flooded holes (not sea water) for all diameters (use category 2).

Installation	Substrate		
	Dry concrete	Wet concrete	Flooded hole
All diameters	Yes	Yes	Yes

All the diameters (i.e. from M8 to M16) may be used in all the directions.

The anchor may be used in the following temperature ranges:

- Temperature range I: -40 °C to +40 °C  
(max long term temperature +24 °C and max short term temperature +40 °C)
- Temperature range II: -40 °C to +40 °C  
(max long term temperature +40 °C and max short term temperature +40 °C)
- Temperature range III: -40 °C to +50 °C  
(max long term temperature +50 °C and max short term temperature +50 °C).
- Temperature range IV: -40 °C to +80 °C  
(max long term temperature +50 °C and max short term temperature +80 °C).

The provisions made in this European Technical Approval are based on an assumed intended working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

## 2 Characteristics of product and methods of verification

### 2.1. Characteristics of product

The anchor in the sizes of M8 to M16 and the mortar cartridges correspond to the drawings and provisions given in Annexes 1 to 4. The characteristic material values, dimensions and tolerances of the anchor not indicated in Annexes 3 and 4 shall correspond to the respective values laid down in the technical documentation<sup>5</sup> of this European Technical Approval. The characteristic anchor values for the design of anchorages are given in Annexes 7 to 10.

Each mortar cartridge is marked with the identifying mark of the producer, the trade name, the batch number and date of expiry. The Powers AC150-PRO bonded anchor is intended to be used with commercial standard threaded rods according to Annexe 2.

5

The technical documentation of this European Technical Approval is deposited at the Centre Scientifique et Technique du Bâtiment and, as far as relevant for the tasks of the approved bodies involved in the attestation of conformity procedure, is handed over to the approved bodies.

Threaded rods shall be supplied with:

- Mechanical properties according to EN ISO 898-1 or EN ISO 3506-1
- Quality affirmation of the mechanical properties with an inspection document according to EN 10204
- Marking of the threaded rod with the embedment depth.

The two components of the Powers AC150-PRO injection mortar are delivered in unmixed condition in mortar cartridges in a size of 385 ml, 585 ml or 1400 ml according to Annex 1.

## 2.2. Methods of verification

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Essential Requirements 1 and 4 has been made in accordance with the « Guideline for European Technical Approval of Metal Anchors for use in Concrete », Part 1 « Anchors in general » and Part 5 « Bonded anchors », on the basis of Option 7.

*In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the UE Construction Products Directive, these requirements need also to be complied with, when and where they apply.*

## 3 Evaluation of Conformity and CE marking

### 3.1. Attestation of conformity system

The system of attestation of conformity 2 (i) (referred to as system 1) according to Council Directive 89/106/EEC Annex III laid down by the European Commission provides:

a) Tasks for the manufacturer:

1. Factory production control,
2. Further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan.

b) Tasks for the approved body:

3. Initial type-testing of the product,
4. Initial inspection of factory and of factory production control,
5. Continuous surveillance, assessment and approval of factory production control.

### 3.2. Responsibilities

#### 3.2.1. Tasks of the manufacturer, factory production control

The manufacturer has a factory production control system in the plant and exercises permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer are documented in a systematic manner in the form of written policies and procedures. This production control system ensures that the product is in conformity with the European Technical Approval.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the prescribed test plan<sup>6</sup>. The incoming raw materials shall be subject to controls and tests by the manufacturer before acceptance. Check of incoming materials such as resin and hardener shall

6

The prescribed test plan has been deposited at the Centre Scientifique et Technique du Bâtiment and is only made available to the approved bodies involved in the conformity attestation procedure.

include control of the inspection documents presented by suppliers (comparison with nominal values) by verifying appropriate properties.

The frequency of controls and tests conducted during production is laid down in the prescribed test plan taking account of the automated manufacturing process of the anchor.

The results of factory production control are recorded and evaluated. The records include at least the following information:

- designation of the product, basic material and components;
- type of control or testing;
- date of manufacture of the product and date of testing of the product or basic material and components;
- result of control and testing and, if appropriate, comparison with requirements;
- signature of person responsible for factory production control.

The records shall be presented to the inspection body during the continuous surveillance. On request, they shall be presented to the Centre Scientifique et Technique du Bâtiment.

Details of the extent, nature and frequency of testing and controls to be performed within the factory production control shall correspond to the prescribed test plan which is part of the technical documentation of this European Technical Approval.

### 3.2.2. Tasks of approved bodies

#### 3.2.2.1. Initial type-testing of the product

For initial type-testing the results of the tests performed as part of the assessment for the European Technical Approval shall be used unless there are changes in the production line or plant. In such cases the necessary initial type-testing has to be agreed between the Centre Scientifique et Technique du Bâtiment and the approved bodies involved.

#### 3.2.2.2. Initial inspection of factory and of factory production control

The approved body shall ascertain that, in accordance with the prescribed test plan, the factory and the factory production control are suitable to ensure continuous and orderly manufacturing of the anchor according to the specifications mentioned in 2.1. as well as to the Annexes to the European Technical Approval.

#### 3.2.2.3. Continuous surveillance

The approved body shall visit the factory at least once a year for regular inspection. It has to be verified that the system of factory production control and the specified automated manufacturing process are maintained taking account of the prescribed test plan.

Continuous surveillance and assessment of factory production control have to be performed according to the prescribed test plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body or inspection body, respectively, to the Centre Scientifique et Technique du Bâtiment. In cases where the provisions of the European Technical Approval and the prescribed test plan are no longer fulfilled the conformity certificate shall be withdrawn.

### 3.3. CE-Marking

The CE marking shall be affixed on each packaging of anchors. The symbol « CE » shall be accompanied by the following information:

- identification number of the certification body;
- name or identifying mark of the producer and manufacturing plant;
- the last two digits of the year in which the CE-marking was affixed;
- number of the EC certificate of conformity;
- number of the European Technical Approval;
- use category (ETAG 001-5 Option 7);
- size.

## 4 Assumptions under which the fitness of the product for the intended use was favourably assessed

### 4.1. Manufacturing

The anchor is manufactured in accordance with the provisions of the European Technical Approval using the automated manufacturing process as identified during inspection of the plant by the Centre Scientifique et Technique du Bâtiment and the approved body and laid down in the technical documentation.

### 4.2. Installation

#### 4.2.1. Design of anchorages

The fitness of the anchor for the intended use is given under the following conditions:

The anchorages are designed in accordance with the EOTA Technical Report TR 029<sup>7</sup> "Design of bonded anchors" under the responsibility of an engineer experienced in anchorages and concrete work. Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

#### 4.2.2. Installation of anchors

The fitness for use of the anchor can only be assumed if the anchor is installed as follows:

- anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site;
- use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor;
- anchor installation in accordance with the manufacturer's specifications and drawings using the tools indicated in the technical documentation of this European Technical Approval;
- checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range;
- check of concrete being well compacted, e.g. without significant voids;
- keeping the effective anchorage depth;
- keeping of the edge distance and spacing to the specified values without minus tolerances;
- positioning of the drill holes without damaging the reinforcement;
- in case of aborted drill hole: the drill hole shall be filled with mortar;

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<sup>7</sup> The Technical Report TR 029 "Design of Bonded Anchors" is published in English on EOTA website [www.eota.eu](http://www.eota.eu).

- clearing the hole of drilling dust : the hole shall be cleaned by at least four blowing operations + four brushing operations + four blowing operations; before brushing cleaning the brush and checking whether the brush diameter according to Annex 4 Table 4 is sufficient. The brush shall produce natural resistance as it enters the anchor hole. If this is not the case a new brush or a brush with a larger diameter must be used;
- anchor installation ensuring the specified embedment depth, that is the appropriate depth marking of the anchor not exceeding the concrete surface;
- mortar injection by using the equipment including the special mixing nozzle shown in Annex 1; discarding the first portion of mortar of each new cartridge until an homogeneous colour is achieved; taking from the manufacturer instruction the admissible processing time (open time) of a cartridge as a function of the ambient temperature of the concrete; filling the drill hole uniformly from the drill hole bottom, in order to avoid entrapment of air; removing the special mixing nozzle slowly bit by bit during pressing-out; filling the drill hole with a quantity of the injection mortar corresponding to  $\frac{1}{2}$  of the drill hole; inserting immediately the threaded rod, slowly and with a slight twisting motion, removing excess of injection mortar around the rod; observing the curing time according to Annex 4 table 3 until the rod may be loaded; during curing of the injection mortar the temperature of the concrete must not fall below - 5°C and the anchor components installation temperature shall be at least +5°C.
- application of the torque moment given in Annex 4 table 4 using a calibrated torque wrench.

#### 4.2.3. Responsibility of the manufacturer

It is the manufacturer's responsibility to ensure that the information on the specific conditions according to 1 and 2 including Annexes referred to in 4.2.1. and 4.2.2. is given to those who are concerned. This information may be made by reproduction of the respective parts of the European Technical Approval. In addition all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).

The minimum data required are:

- drill bit diameter,
- thread diameter,
- maximum thickness of the fixture,
- minimum installation depth,
- required torque moment,
- admissible service temperature range,
- curing time of the bonding material depending on the installation temperature,
- information on the installation procedure, including cleaning of the hole, preferably by means of an illustration,
- reference to any special installation equipment needed,
- Identification of the manufacturing batch.

All data shall be presented in a clear and explicit form.

## 5 Recommendations concerning packaging, transport and storage.

The mortar cartridges shall be protected against sun radiation and shall be stored according to the manufacturer's installation instructions in dry conditions at temperatures of at least +5°C to not more than +25°C.

Mortar cartridges with expired shelf life must no longer be used.

**The original French version is  
signed by**

**Le Directeur Technique  
H. BERRIER**